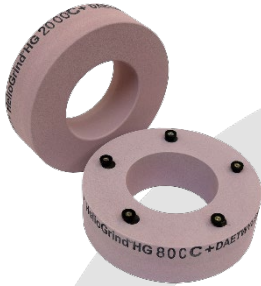


HelioGrind® HG C+

Developed and produced by Daetwyler Graphics

HelioGrind polishing stones stand for excellent quality combined with economical prices. The HelioGrind® HG C+ can be replaced very easily thanks to the innovative quick-lock system and thus help you to reduce changeover times.



Features

- Quick and easy change of the stones thanks to the quick lock system
- Clean, homogenously ground surfaces
- Process-stable results throughout the entire service life
- High removal rate at long lifetime
- Support by our specialists
- Customer-specific, optimized grinding programs

Technical specifications

Outer-Ø	200 mm	
Inner-Ø	50 or 100 mm	
Height	50 mm	
Grades	780 – 2500*	* additional grades on request
Color	red	

Our recommendation

Depending on the desired surface roughness we recommend different stone combinations for Stone 1 and Stone 2 as per following table:

Roughness Rz	1 Stonehead	2	Machine
0.35 – 0.60	HG 800 C+	HG 2000 C+	CFM / FINISHSTAR
0.20 – 0.45	HG 800 C+	HG 2500 C+	
0.35 – 0.65	HG 790 C+	HG 2000 C+	
0.20 – 0.55	HG 790 C+	HG 2500 C+	

Suggestion, Basic configuration for new machines



Accessories – Order numbers

- Art. 115.460.457 or 208788* Grinding Stone plate with quick lock L
- Art. 115.460.458 or 208787* Grinding Stone plate with quick lock R
- Art. 115.460.463 Assembly aid HGC+
- Art. 601006 Stone dressing diamond

* depending on the machine type

Order numbers

Art. No.	Description	Inner-Ø	Height
601923	HelioGrind® HG 790 C+	D50	H55
601430	HelioGrind® HG 800 C+	D50	H55
601426	HelioGrind® HG 2000 C+	D50	H55
601425	HelioGrind® HG 2500 C+	D50	H55
601922	HelioGrind® HG 790 C+	D100	H55
601436	HelioGrind® HG 800 C+	D100	H55
601433	HelioGrind® HG 2000 C+	D100	H55
601432	HelioGrind® HG 2500 C+	D100	H55